

**Viking AB Mastic is a cold applied, trowel grade mastic designed for use as a patching and leak repair material on asphalt roofing systems. It contains high solids content asphalt, additional fiber reinforcement, and plasticizing oils which improve low temperature performance.**

### FEATURES & BENEFITS

Viking AB Mastic also provides the following features and benefits:

- Multi-purpose material ideal for rebuilding or maintaining flashings, sealing metal roof or gutter leaks, and repairing holes, splits, or blisters in the roof mat
- Factory formulation under rigid quality control conditions eliminates variables inherent to jobsite preparation
- Double-reinforced to outlast and outperform conventional roof cements. Long strand fibers provide inherent reinforcement and eliminate run or sag in vertical surface applications.
- Can be used in conjunction with reinforcing fabrics for roof repairs

### PACKAGING

Packaging: 5-gallon pails

Quantity per pallet: 36

Pallets per truckload (typical): 18

### APPLICATION

The surface to be adhered must be clean, dry, and sound, as well as free of dirt, moisture, oils, algae, or other contaminants that may interfere with proper adhesion. Carefully remove any loose material from the surface with a wire brush or scraper. Grease and oil should also be removed with environmentally safe solvents or an appropriate cleaner. In most cases, a high-pressure water blast will be sufficient to prepare the surface. As with all adhesives, proper preparation is key to yielding optimal results.

***Product application should be suspended immediately and our technical service personnel contacted if the results being obtained are less than desirable.***

Viking AB Mastic is ready to use, as-is, from the container. There is no settling or oil separation. In cold weather, store Viking AB Mastic at room temperature to ensure workability.

Trowel a base coat of Viking AB Mastic over the area to be repaired. Embed a strip of reinforcing fabric into the base coat and top dress with another coat of Viking AB Mastic. The top coat should be sufficiently thick so that the weave in the reinforcing fabric is completely covered. Approximate coverages should be about 1 gallon per 7 lineal feet for an

area 8" wide by 1/4" deep. Coverage rates can vary widely, depending on the substrate condition and specific repair being performed.

Specific application methods may vary, depending on the roof system being installed, as well as the substrate and type of insulation being adhered. Please refer to the BITEC Roofing Products Installer's Guide for detailed application guidelines.

**As with any roofing project, good roofing practices should always be followed.**

### STORAGE & HANDLING

Store materials locked up and in a well-ventilated, dry, and temperature conditioned location. Keep containers tightly closed to avoid contamination. When stored in the original, unopened container in a temperature conditioned location, the recommended shelf life is 12 months from the date of manufacture.

### PRECAUTIONS

Safety first! The roofing contractor and employees are the key to success regarding safety. Safety should always be first! Read all label information, SDS, and precautions before using. For safety information on our products, please visit [www.bitec.com](http://www.bitec.com).

Technical Schedule	
<b>Viscosity @ 77°F (25°C)</b> Mobilometer, 1500 g	Typical 7 sec.
<b>Flash Point</b> ASTM D 93	103°F (39.4°C)
<b>Density @ 77°F (25°C)</b> ASTM D 1475	8.3 lbs/gal
<b>Non-Volatile</b> (ASTM D 4586)	70% min.
<b>Coverage - Mat Repairs</b> 1/4" thickness	5-6 ft <sup>2</sup> /gal
<b>Coverage - Flashing Repairs</b> 1/4" thickness	7 LF/gal covers 8" wide
<b>Shelf Life</b>	12 months

*All information is given in good faith but normal tolerances of manufacture and testing will apply. BITEC reserves the right to improve and change its products at any time without prior notice or advice. The use of BITEC products is determined by local conditions and individual requirements of each contract. In consideration of the many factors involved, BITEC cannot be held responsible for the improper application of its products and for conditions beyond its control. All claims filed against BITEC warranties will be subject to the provisions set forth at the date of the warranty issuance, and any addendum thereto. Under no circumstances will BITEC be held liable for any damage, whether personal injury or property damage, which occur during or after the application of any BITEC products.*

